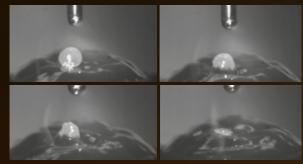


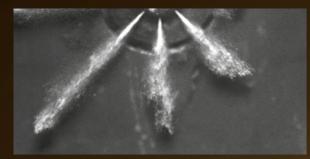
Schlieren imaging of arc welding - With front-illumination



Additive manufacturing – Laser welding



MAG welding



Fuel injection

Laser light for high-speed imaging

Boost your imaging and monitoring system with high intensity laser light.

See through heat and blinding brightness straight to the core of your process.

Freeze the motion even in the most demanding applications.

High quality imaging in highspeed and even in ultra-highspeed.

Versatile light source for various applications.

Variability through fiber coupling and pulse generation.





Want to see what you have missed?

Cavitar Ltd. is an expert in illumination lasers based on diode laser technology.

We offer versatile products, systems and solutions for end-users of R&D applications and integrators of industrial monitoring systems.

www.cavitar.com

CAVILUX®HF Laser light for high-speed imaging

See what you have missed

CAVILUX® HF System

Boost for high-speed imaging

- > Powerful high-frequency pulsed diode laser light source for visualization of demanding applications
- For high-temperature processes see through heat and blinding brightness
- Accurate imaging of processes involving even extremely small and/or fast objects
- Ability to generate pulses at high speed
- Versatility by varying pulse duration and repetition rate
- > Shortness of pulses eliminates motion blur better and more accurate images for analyzing
- > Possibility to generate up to five pulses per one camera exposure
- Monochromatic and low-coherence light ensures the best possible image quality - without chromatic aberrations or speckle
- > High flexibility through changeable illumination optics that enable setups even in limited space and with long working distances

For visualization of various applications:

Welding

- Additive manufacturing
- Ballistics and explosions
- Materials testing
- Flows, droplets, sprays and jets

Pulse duration / frequency			
Pulse duration	Normal mode (1)	High-speed mode (2)	
* 50 ns	6.000 Hz	400.000 Hz	
100 ns	3.000 Hz	200.000 Hz	
500 ns	600 Hz	40.000 Hz	
1 μs	300 Hz	20.000 Hz	
10 μs	30 Hz	2.000 Hz	
With long pulse (LP) extension (only for 810 nm)			
200 μs	1,5 Hz	100 Hz	

*with reduced output power • (1) duty cycle 0,03 % without time limit • (2) duty cycle 1 % for 2 % for 10 s.

CAVILUX® HF System

Features

CAVILUX HF System

Consists of a control unit, laser unit(s), control software and illumination optics

One control unit can drive 1...4 laser units (including CAVILUX Smart) and synchronize 1...4 cameras

Can receive or provide 5 V TTL signal for camera synchronization

Laser unit(s)

Wavelength options 640 nm (visible) and 810 nm (invisible)

Output power options for

- > 640 nm: 280 W
- > 810 nm: 500 W

Laser class 4



Variability through generation of pulses and pulse patterns

Pulse duration 50 ns ... 10 µs (also 200 µs for 810 nm on request)

Duty cycle 2 % for max 10 s (also ultra-high-speed mode available)

Continuous mode with 0,3 ‰ duty cycle

Green laser pointer for easier alignment

Generation of single pulses or bursts of pulses (max 5 pulses / bursts) at high

Practical repetition rates up to a few hundred kilohertz

Stand-alone operation

Versatility through changeable fiber optic illumination

Adjustable illumination with lens (standard solution)

Direct illumination from fiber optics

Uniform back-illumination (e.g. shadow imaging)

Line profile illumination (e.g. flow, welding)

Light sheet illumination

CAVILUX® HF UHS System

For ultra-high-speed imaging

- > Excellent for ultra-high-speed imaging
- Accurate imaging of processes involving extremely small and/or fast objects - without motion blur
- Visualization of hot and bright objects without blinding brightness
- Versatility by varying pulse duration and repetition rate
- Changeable illumination optics provides flexibility
- > Efficient lighting of processes even in limited space and hard-to-reach places
- > Monochromatic and low-coherence light ensures the best possible image quality - without chromatic aberrations or speckle

For visualization of various applications:

Shockwave

Materials testing

Schlieren imaging

- Ballistics and explosions
- > Flows, droplets, sprays and jets

Pulse duration / frequency			
Pulse duration	Normal mode (1)	Ultra-high-speed mode up to 5 MHz (2)	
50* ns	6.000 Hz	600 pulses	
100 ns	3.000 Hz	300 pulses	
500 ns	600 Hz	60 pulses	
1 μs	300 Hz	30 pulses	
10 μs	30 Hz	3 pulses	

^{*} with reduced output power • (1) duty cycle 0,03 % without time limit • duty cycle 99% for 30 µs cumulative laser active time

CAVILUX® HF UHS System

Features

CAVILUX HF UHS System

Consists of a control unit, laser unit and illumination optics

One control unit can drive 1 laser unit

Camera synchronization with 5 V TTL signals

Laser unit

Wavelength options 640 nm (visible) and 810 nm (invisible)

Output power options for

- > 640 nm: 280 W
- > 810 nm: 500 W

Laser class 4

Green laser pointer for easier alignment

Variability through generation of pulses and pulse patterns

Pulse duration 50 ns ... 150 ns with 10 ns steps or up to 30 µs following sync pulse duration

Duty cycle 99 % for max 30 µs cumulative laser active time

Continuous mode with 0,3 % duty cycle

Stand-alone operation

Versatility through changeable fiber optic illumination

Adjustable illumination with lens (standard solution)

Direct illumination from fiber optics

Uniform back-illumination (e.g. shadow imaging)

Line profile illumination (e.g. flow, welding)

Light sheet illumination





EN/IEC 60825-1:2007